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heat exchanger. Pump, mesh filter, expansion tank, flow switch, pressure gauges, automatic air purge valve and drain plug, One singlespeed pump. Water inlet connection MPT gasDrain tap coupling MPT gasOne, copper tubes and aluminium fins. No. of rowsFin spacingDiameterTwo, axial type with two speedsAir flow high speedVphHz. Voltage rangeMod. 30RA 017 021. Mod. 30RH 017. Mod. 30RA 026 033. Mod. 30RH 021 026 033Unit installation. Read this instruction manual thoroughly before starting theIn particular ensure that a properly sized and connected groundAlso ensure that national safety code requirements have beenIn case of persisting defects, the unit may cause personal injuryAll mains supply circuits must be disconnected.Do not install or use damaged units.

When disposing of the unit afterThe unit must then beThis is necessary to prevent ice from accumulating on the frameThe unit must be levelled on both axes the tolerance is less thanThese deflectors must be installed so that the normal airSiting the unit. Check thatTransportHydronic module. The hydronic module is factoryinstalled. This eliminates the need to install the necessary componentsChoosing the installation siteFor other applications, please consult Carrier.Typical water circuit diagram for units without hydronic module. Legend for units withoutPressure couplings. Thermometers. Flow switch. Automatic purge valve. Hydraulic circuit drainCharge valve. Flexible coupling. Safety valve. Platetype heatTypical water circuit diagram for units with hydronic module. Legend for units withFactorysupplied, fitPower supply. Automatic fill kit optionWeight concentration of ethylene glycol in water %Make the plate heat exchanger hydraulic connections with theThe typical hydraulic circuit diagram shows a typical water circuitFor an application with a water circuit, the followingThese valves ball, globe or butterfly valves should produce aInstallation of the following components is obligatoryThe flow switch must be positioned in the exchanger inlet pipe. It must be electrically connected in accordance with the wiringIf this is not possible, the installation should incorporate alt is therefore necessary to protect the heat exchanger inlet withThe standard supply of the unit with hydronic module includes aUse the curve to determine the correct ethylene glycolFrost protection. The plate heat exchanger and the water connections of theFrost protection of the plate heat exchanger and of the circuitThe power supply to the electric heaters of the plate heatQF101 are indicated in the wiring diagram.Pressure drop, kPa. Water pressure drop of the unit without hydronic moduleOutlet available static pressure of the unit with hydronic moduleElectrical connections.

Liquid refrigerant chargeIf this action is not taken, personal injury may occur. Checking the charge. Power supply cable size and external connection must be made byThe power supply and earthing multicoreThe maximum sectionTake special care when making the earth connection. The maximum permitted voltage and current imbalance is 10% ofContact your local power company for correction of an incorrect lineBefore selecting the power supply line fuses which must be of theNever operate a unit if the voltage imbalance exceeds 2%. The following formula must be used to determine the percentage ofLargest deviation from average voltage x 100Example. Nominal supply 400350Determine maximum deviation from average voltage. Largest deviation is 6 volts. Percentage voltage imbalance isDamage caused by freezing is notIf it is nevertheless necessary to add more refrigerant, run the unitRefrigerant guidelines. Refrigeration installations must be inspected and maintainedTheir activities must beTo minimise discharge to the atmosphere, refrigerants andAny oil drainedRecharging liquid refrigerantThis nonazeotropic refrigerant blend consists of 23% R32, 25% of. R125 and 52% R134a, and is characterised by the fact that at theLeak detection is especially important for units charged withDepending on whether the leak occurs in the liquid or in the vapourUndercharge. If there is not enough refrigerant in the system, this is indicated byThere are two possibilitiesCombustion of refrigerant produces toxic phosgene gas.Always add refrigerant via the suction line. Refrigerant must be added very slowly. The complete refrigerant charge must never be filled into theElectronic control. Operation and control of all units is carried out via the electronicThe instructions supplied with the control include comprehensivePRODialog Plus

electronic control.

PRODIALOG Plus is an advanced numeric control system that constantly monitors all machine parameters. It also controls the operation of the water pump. A powerful control system. The PID control algorithm with permanent compensation for the To optimise power absorption, the PRODIALOG PLUS control is autoadaptive for full compressor. In most comfort airClear and easyto use control system. The operator interface is clear and userfriendly LEDs and twoExtended communications capabilities. PRODIALOG Plus allows remote control and monitoring of theThe system permits remote signalling of any general anomaly forThree independent time schedules permit definition of chillerThis option also permits cascade operation of two units andUnit startup is done by the electronic control described above, andCheck the correctCompressor replacement. As the compressors are hermetic, when an internal fault occurs,This must be done as detailed belowConnect the compressor according to the wiring diagram. Evacuate the compressor. Introduce the quantity of refrigerant indicated on the nameplateDescription of unit protection devices. The unit includes the following protection devicesPump replacement. If the water pump needs to be replaced, proceed as followsThe high pressurestat has factoryfixed nonadjustable settings. The appliance stops due to the intervention of the high pressureThis function is performed by the electronic control device via aOnly on appliances with hydronic moduleHigh pressurestat. Cutout. ResetManualIn case of use other than the manufacturer configuration, Carrier. Service must be asked for permission to change the ProDialog PlusThese units have been designed to operate within the following limits. Water entering temp. at startup. Water leaving temp. in operation. Water entering temp. at shutdown. CondenserWe recommend consulting the factory for these particularOperating range 30RA units. Table III Pressure switch settingsPlate heat exchanger. Coil.

Air entering temperaturePlate heat exchanger. Air entering temperatureHeating cycleMaximum flow. Maximum flowMaximum water flow rate at a plate heat exchanger pressure drop ofWater circuit water content. Whatever the size of the system, the minimum content of the waterApplication. Air conditioning. Industrial process coolingThis volume is necessary for stable operation and accurateIt is often necessary to add a buffer water tank to the circuit in orderOperating range with antifreeze solution and with specialGeneral maintenance, maintenance and final recommendations E N G L I S H. General maintenanceA current discharge could cause personal injury. In order to obtain maximum performance from the unit specialThe supply voltage should be within the limits indicated in Table II. Ensure that no faulty contacts exist in the terminal blocks,Make sure that all the electrical connections are properlyPay special attention to the condition of the connecting cablesThey should not be twisted and there should be no slits or notchesCheck that the starting and running consumptions are within theMake sure there are no water leaks from the system. Should the unit be shutdown for long periods, open the drain valveThis operation is essential if temperatures are expected to dropIf the unit is not drained, the main switch should remain connectedCarefully clean the system water filter.In some applications, for example when very hard water is used,In these cases the installation of a descaling filter isThe heat exchanger can always be cleaned by circulating aA weak acid solution should be used 5% phosphoric acid or, ifThe tank installation can be permanent or, alternatively, theTo achieve optimum cleaning the acid solution should be circulatedThe installation should then be flushed with large amounts of waterTank installation. Heat exchanger.

Weak acidCleaning should be done at regular intervals and should never beThe time intervals between cleaning depend on the quality of theEnsure that there is no leakage of refrigerant or oil from theCheck that the high and low side operating pressures are normal. Check the cleanliness of the refrigerantwater heat exchangers byCheck the operation of all the electrical components, the highMaintenance. Servicing recommendationsNevertheless, the easiest operations, such as cleaning of theStandards. Always wear the protective gloves and safety glasses. PayAlways make sure the

spare parts are installed correctly. AlwaysIf they need to be replaced, care should be taken not to overheatA damp cloth should be wrapped around the component to beFinal recommendations. The unit you have purchased has undergone strict quality controlAll components, including the control systems and electricalAll recommendations concerning unit installation are intended as aA list of possible faults, as well as the probable cause andIn the event of a unitSymptoms. CauseOrder No. 1302474 April 2005. Supersedes Order No. 1302474, June 2004. Printed in ItalyFile Type Extension pdf. PDF Version 1.3. Linearized Yes. Create Date 20050412 184334. Producer Acrobat Distiller 4.0 for Macintosh. Author imac. Creator Adobe PageMaker 6.5. Page Count 16.